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This file was not scanned to deprive Mazda of any money - it was scanned due to the rareness of the original manuals and the overwhelming need of the RX-7 owner to have this information so that they can accurately troubleshoot problems. Perhaps if Mazda's dealerships could support the Rotary Engine it wouldn't be so necessary for the owners to do so.



Many thanks to Scott89t2 and <u>www.1300cc.com</u> for scanning this file.

1989 Mazda RX-7 Factory Service Manual

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PRE-DELIVERY INSPECTION AND SCHEDULED MAINTENANCE SERVICES

PRE-DELIVERY INSPECTION A- PRE-DELIVERY INSPECTION TABLE A- SCHEDULED MAINTENANCE SERVICES A-	2
SCHEDULE 1 (NORMAL DRIVING CONDITION) A- 3 SCHEDULE 2	
(UNIQUE DRIVING CONDITION) A- 0 97U0AX-00	

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PRE-DELIVERY INSPECTION TABLE

EXTERIOR

INSPECT and **ADJUST**, if necessary, the following items to the specifications:

- □ Glass, exterior bright metal, and paint for damage □ Wheel lug nuts
- 88—118 Nm (9—12 m-kg, 65—87 ft-lb)
- □ Tire pressures (Refer to Section Q)
- □ All weather strips for damage and detachment
- Operation of hood release and lock
- Operation of fuel lid and rear hatch opener
- Door operation and alignment
- □ Headlight aim
- **INSTALL** the following parts
- □ Wheel caps (if equipped)
- Outside rearview mirror(s)
- □ Front air deflector (if equipped)
- □ Convertible top (if equipped)

UNDER HOOD—ENGINE OFF

INSPECT and **ADJUST**, if necessary, the following items to the specifications:

- □ Fuel, coolant, and hydraulic lines, fittings, connections,
- and components for leaks
- Engine oil level
- Dever steering fluid level
- Brake and clutch master cylinder fluid levels
- U Windshield washer reservoir fluid level
- □ Radiator coolant level and specific gravity

Protection °C (°F)	Specific gravity at 20°C (68°F)
- 4 (25)	1.028
-16 (3)	1.054
-26 (-15)	1.066
-40 (-40)	1.078

- □ Tightness of water hose clamps (including heater hoses)
- Tightness of battery terminals
- Drive belt tensions
- □ Accelerator cable and linkage for free movement
- □ Sub-zero starting system and fluid level

CLEAN spark plugs

NOTE: Do not blast with sand or abrasive cleaning materials

INTERIOR

INSTALL the following parts:

- □ Rubber stopper for inside rearview mirror
- □ Fuse for accessories
- CHECK the operations of the following items:
- □ Seat controls (sliding and reclining) and headrest
- Door locks
- □ Seat belts and warning system
- □ Ignition switch and steering lock
- Shift-lock system and inhibitor switch (A/T only)
- Starter interlock switch (clutch pedal, M/T only)
- □ All lights including warning and indicator lights and retractable headlight mechanism
- □ IC audible warning system
- □ Horn, wipers, and washers (front and rear, if equipped)
- □ Radio and antenna (if equipped)
- □ Cigarette lighter and clock
- □ Remote control outside rearview mirror (if equipped)
- □ Power windows (if equipped)

- □ Heater, defroster, and air conditioner at all mode selections (if equipped)
- Sunroof (if equipped)
- Theft-deterrent system (if equipped)
- Convertible Top (if equipped)
- CHECK the following items:
- Spare fuse
- □ Upholstery and interior finishes
- CHECK and ADJUST, if necessary, the following items:
- Operation and fit of windows
- Pedal height and free play of brake and clutch pedal

	Pedal height mm (in)	Pedal free play mm (in)
Clutch pedal	183—193 (7.20—7.60) (With carpet)	(0.02—0.12)
Brake pedal	184—189 (7.24—7.44) (With carpet)	4—7 (0.16—0.28)

□ Parking brake

5-7 notches/98 N (10 kg, 22 lb)

UNDER HOOD—ENGINE RUNNING AT OPERATING TEMPERATURE

- **CHECK** the following items:
- Bypass air control system
- Automatic transmission fluid level
- □ Initial ignition timing
- □ Idle speed
- □ Setting of throttle sensor (Engine must not be running when performing check.)

ON HOIST

CHECK the following items:

- □ Manual transmission oil level
- □ Rear axle oil level
- □ Underside fuel, coolant, and hydraulic lines, fittings, connections, and components for leaks
- □ Tires for cuts and bruises
- □ Steering linkage, suspension, exhaust system, and all underside hardware for looseness or damage

ROAD TEST

- **CHECK** the following items:
- □ Brake operation
- □ Clutch operation
- □ Steering control
- Operation of meters and gauges
- □ Squeaks, rattles, or unusual noises
- Engine general performance (including turbo)
- □ Emergency locking retractors
- Cruise control system (if equipped)

AFTER ROAD TEST

- □ **REMOVE** seat and floor mat protective covers
- □ CHECK for necessary owner information materials, tools, and spare tire in vehicle
- REMOVE identification color tape on directional tires

- - - -

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SCHEDULED MAINTENANCE SERVICES

Follow the Schedule 1 (Normal Driving Condition) if you operate your vehicle mainly where none of the following conditions apply. Follow the Schedule 2 (Unique Driving Condition) if one or more of the items below apply.

- Repeated short distance driving.
 - Driving in dusty condition.
- Driving with extended use of brakes.
- Driving in areas using road salt or other corrosive materials.
 - Driving on rough and/or muddy roads.
- Extended periods of idling and/or low speed operation.
- Driving for a prolonged period in cold temperature and/or extremely humid climates.

SCHEDULED 1 (NORMAL DRIVING CONDITION)

Chart symbols:

1: Inspect and if necessary correct, clean, or replace

- Replace or change ë
 - T: Tighten
- L: Lubricate

Remarks:

After 60 months or 60,000 miles (96,000 km), continue to follow the prescribed maintenance items and intervals periodically. As for * marked items in this maintenance chart, please pay attention to the following points.

- *1 This maintenance operation is recommended by Mazda. However, it is not necessary for emission warranty coverage or manufacturer recall liability.
- *2 This maintenance operation is required for Canada and all states except California. However, we recommend that it also be performed on Califor
 - nia vehicles as well.

Mines 7.5 15 2.2.5 30 37.5 45 52.5 66 Service data and inspection point Miles 7.500 17.500 27.500 30.000 27.500 57.500 57.500 57.500 57.500 57.500 57.500 57.500 50.000 27.500 50.000 27.500 50.000 52.500 50.000 52.500 50.000 52.500 50.000 52.500 50.000		MAINTENANCE	ĬŇ	mber of	months	or miles	Number of months or miles (kilometers), whichever comes first	ers), whi	ichever (comes fil	st		
White Travice Wile 7:500 13:5000 22:500 35:000 65:500 60:000 67	/	INTERVALS	Months	7.5	15	22.5	30	37.5	45	52.5	60		
Image: Construct Stand Image: Constand Image: Construct Stand	MAINTENANC	CE /	Miles		15,000		30,000				60,000		Page
R R R R R R R R N Cracks or damage Replace every 5,000 miles (8,000 km) of 5 months R R R R R N Off para capacity: a 4.4 liters (4.7 US qr, 3.9 lmp qr) Replace every 5,000 miles (8,000 km) of 5 months R O 117 liters (0.18 US qr, 0.15 lmp qr) - O 117 liters (0.18 US qr, 0.15 lmp qr) Inspect refrigerant amount amually R - O 117 liters (0.18 US qr, 0.15 lmp qr) - O 177 liters (0.18 US qr, 0.15 lmp qr) Inspect refrigerant amount amually R - O 177 liters (0.18 US qr, 0.15 lmp qr) - O 177 liters (0.18 US qr, 0.15 lmp qr) Inspect operation amually R - O 1017 liters (0.18 US qr, 0.15 lmp qr) - O 1017 liters (0.18 US qr, 0.15 lmp qr) Inspect operation amually R - O 1017 liters (0.18 US qr, 0.15 lmp qr) - O 1017 liters (0.18 US qr, 0.15 lmp qr) Inspect operation amually R - O 1017 liters (0.18 US qr, 0.15 lmp qr) - O 1017 liters (0.18 US qr, 0.15 lmp qr) Inspect operation amually R - O 1017 liters (0.18 US qr, 0.15 lmp qr) - O 1017 liters (0.18 US qr, 0.15 lmp qr) Intervention R - O 1017 liters (0.18 US qr, 0.17 lmp qr) - O 1017 liters (0.18 US qr, 0.17 lmp qr) Interve	OPERATION		(Km)	(12,000)	(24,000)			(000'09)	(72,000)	(84,000)	(96,000)		
A R R R R Cracks or damage Replace every 5.000 miles (8.000 km) or 5 months R - Oil pan capacity: - 4.4 liters (4.7 US qt, 3.9 lmp qt) Replace every 5.000 miles (8.000 km) or 5 months R - Oil filer capacity: - 4.4 liters (4.7 US qt, 0.15 lmp qt) Replace every 5.000 miles (8.000 km) or 5 months R - Oil filer capacity: - 4.4 liters (4.7 US qt, 0.15 lmp qt) Inspect operation amount R - Oil filer capacity: - 0.17 liters (4.7 US qt, 0.15 lmp qt) Inspect operation amount R - Oil filer capacity: Inspect operation amount R - Oil filer capacity: Inspect operation amount R - Oil filer capacity: Inspect operation amount R Inspect operation amount Inspect operation amount R Inspect operation amount	Engine												
R R R R O OI Pan capacity Replace every 5 000 miles (6,000 km) or 5 months R - 0.17 itters (4.7 US qt, 3.9 imp qt) Replace every 5 000 miles (6,000 km) or 5 months R - 0.17 itters (0.18 US qt, 0.15 imp qt) Inspect cefrigerant amount amualiy - - inspect cefrigerant amount inmulty - - - inspect cefrigerant amount in the rest or cefrigerant in the rest or cert in the rest or cefrigerant in the rest	Drive belts (ex	cept air pump drive	belt)				_				_		C-5
Replace every 5 000 miles (8,000 km) or 5 months 4.4 itters (4.7 ÚS qt, 3.9 tmp qt) Replace every 5,000 miles (8,000 km) or 5 months A.4 itters (0.18 uS qt, 0.15 tmp qt) Inspect operatin amualy 0.17 itters (0.18 uS qt, 0.15 tmp qt) Inspect operation amualy - Inspect operation amualy		Non-Tur	,too	щ	æ	œ	œ	æ	æ	æ	æ		
R R OI filter capacity: Replace every 5.000 miles (8.000 km) or 5 months O.17 liters (0.18 US ql. 0.15 lmp ql) Inspect refrigerant amount annually - - Inspect refrigerant am	Engine oil	Turbo			Replace	every 5	,000 miles	; (8,000 k	(m) or 5	months		4.4 liters (4.7 US qt,	D-6
Heplace every 5.000 miles (8.000 km) or 5 months 0.17 liters (0.18 US ql. 0.15 imp ql) Inspect operation amually – Inspect operation amually <td< td=""><td>Oil filter</td><td>Non-Tur</td><td>bo</td><td></td><td>ш</td><td></td><td>æ</td><td></td><td>н</td><td></td><td>۳</td><td></td><td>0</td></td<>	Oil filter	Non-Tur	bo		ш		æ		н		۳		0
Inspect refrigerant amount amually - Inspect operation amualy - Inspect operation a		Turbo			Replace	e every 5	,000 miles	8,000 k	<pre><m) 5="" or="" pre="" <=""></m)></pre>	months		0.17 liters (0.18 US qt, 0.15 lmp qt)	
Inspect retrigerant amount R Inspect operation amually R Inspect operation R <td< td=""><td>AIL CONDITIO</td><td>ner system (it (</td><td>ddinbə</td><td>ea)</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	AIL CONDITIO	ner system (it (ddinbə	ea)									
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RR-Plug gap 1.4mm (0.056 in) $ ^{1,1}$ R $ ^{1,1}$ R- $ ^{1,1}$ $ ^{1,1}$ $ ^{1,1}$ $ ^{1,1}$ $ ^{1,1}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,1}$ $ ^{1,1}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,2}$ $ ^{1,1}$ $ ^$	Air Cleaner												
I ⁻¹ R I ⁻¹ R Plug gap 1.4mm (0.056 in) I ⁻¹ R - Plug gap 1.4mm (0.056 in) II I I I I II II I I II <td>Air cleaner ele</td> <td>sment</td> <td></td> <td></td> <td></td> <td></td> <td>۳</td> <td></td> <td></td> <td></td> <td>æ</td> <td></td> <td>F1-34 F2-34</td>	Air cleaner ele	sment					۳				æ		F1-34 F2-34
Image:	gnition Sys	tem											
Image: Image of the second	-				- -		(
NGK BURFEQ BURFEQ I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I I	Spark plugs				T K		r				œ	-	G27
Image: second												BUR7EQ	
Image: second	Cooling Sys	tem											
RRCoolant capacity: Turbo: 8.7 liters (9.2 US qt, 7.7 lmp qt) Non-Turbo: 7.3 liters (7.7 US qt, 6.4 lmp qt)1 1^{*2} 1^{*2} 1^{*2} 1^{*2} 1 1 1^{*2} 1^{*2} 1^{*2} 1^{*2} 1 1^{*2} 1 1^{*2} 1^{*2} 1^{*2} 1^{*2} 1 1^{*2} 1 1^{*1} 1^{*1} 1^{*1} 1 1^{*1} 1^{*1}	Cooling systen	u			_		_		_		_	1	E-5
$ *^2$ $ *^2$ $ *^2$ $ *^2$ $ $ Idle speed: 750 ± 25 (A/T: N Range) $	Engine coolan	ıt					œ				æ	0	E_6
$ *^2$ $ *^2$ $ *^2$ $ $ $ $ Idle speed: 750 ± 25 (A/T: N Range) $ <td< td=""><td>Fuel Syster</td><td>E</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	Fuel Syster	E											
R Fittings, connections, and components fot leaks	Idle speed				*2		*2		*2		_	++	F1-15 F2-15
 Fittings, connections, and components fot leaks 	Fuel filter										œ	1	F1-48 F2-44
	Fuel lines						*1				_		F1-48 F2-44

A SCHEDULED MAINTENANCE SERVICES

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MAINTENANCE	Numb	ver of n	nonths c	or miles	(kilomet	ers), wh	ichever	Number of months or miles (kilometers), whichever comes first	rst		
INTERVALS	Months	7.5	15	22.5	30	37.5	45	52.5	60	Service data and inspection point	Page
MAINTENANCE	_	6	15,000	22,500	30,000	37,500	45,000	52,500	60,000)
MAIN I ENANCE OPERATION		2,000)	-	(36,000)	(48,000)	(60,000)	(72,000)	000) (48,000) (60,000) (72,000) (84,000) (96,000)	(000'96)		
Electrical Svstem											
Endine di level warning system			_		_				_		T-45
Engine on tever warming system	E				_				_		T-47
Sub-zero starting assist system		lnsp	ect the o	peration	seasonall	ly (sub-z∈	sro weath	Inspect the operation seasonally (sub-zero weather use only).	.(ylr		F1-6/ F2-85
Chassis and Body											6
Brake lines hoses and connections	S				_					 Proper attachment and connections 	P-8
									-	 Caliper operation Thickness of disc plate: Front 20mm (0.79 in) Rear 8mm (0.31 in) (Solid disc) 	P-37, 41 P-45
Disc brakes					_					Runout of disc plate: 0.1mm (0.004 in) Thiskness of disc plate: 0.1mm (0.004 in)	P-37, 41, 45
										Front: 2mm (0.08 in) Rear: 1mm (0.04 in)	P-37, 41 P-45
Steering operation and linkage									_	Free play: 5–20mm (0.20–0.79 in) Operation and looseness Fluid leakage	N-12 N-12 N-16
Front suspention ball joints					_				_	 Damage, looseness, and grease leakage 	R-15
Driveshaft dust boots					_					 Cracks, damage, grease leakage, or band looseness 	M-14
Exhaust system heat shield					_				_	 Clearance between body and exhaust system 	F1-59 F2-55
Front wheel hearing grease											6-M
Manual transmission oil									н	-	J1-7, J2-8
Differential oil									æ		M-18
Bolts and nuts on chassis and body	dy				F				-		
The control hilb and control link		_						·		I	M-12

SCHEDULED MAINTENANCE SERVICES A

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SCHEDULE 2 (UNIQUE DRIVING CONDITIONS)

Chart symbols:

- I: Inspect and if necessary correct, clean, or replace
 - Replace or change ä
 - T: Tighten
- L: Lubricate

Remarks:

After 60 months or 60,000 miles (96,000 km), continue to follow the prescribed maintenance items and intervals periodically.

- As for * marked items in this maintenance chart, please pay attention to the following points.
- *1 This maintenance operation is recommended by Mazda. However, it is not necessary for emission warranty coverage or manufacturer recall liability *2 This maintenance operation is required for Canada and all states except California. However, we recommend that it also be performed on Califor. nia vehicles as well.

Schedule 2 (UNIQUE DRIVING CONDITIONS)

	MAINTENANCE	Num	ber o	f mon	Number of months or	mile	s (kilo	meter	s), wt	ichev	miles (kilometers), whichever comes first	nes fir	st		
/	INTERVALS	Months	5	10	15	20	20 25	30	35	30 35 40 45	45 5	50 5	55 60		
MAINTENANCE	/	x1,000 Miles 5	5	10	15	20	25	30	35	40 45		50 5	55 60	Service data and inspection point	Page
OPERATION		(x1,000 Km)	(8)	(16)	(24)	(32)	(32) (40) (48)	· · · · · ·	(26) ((64) ((64) (72) (80) (88)	0) (8	(96) (8		
Enaine															

5

				-										
Drive belts (Except air pump drive belt)	p drive belt)					_						_	 Check for damage Tension 	C-5
	Non-Turbo	щ	н	н	œ	R F	R R	æ	œ	æ	æ	œ	R R R R R R R R Oil pan capacity:	
	Turbo		Rep	place e	very 3	,000 n	riles (5	Replace every 3,000 miles (5,000 km) or 3 months	n) or 3	mont	SL		4.4 liters (4.7 ÚS qt, 3.9 lmp qt)	D-6
	Non-Turbo	æ	æ	æ	۲ ۳	۳ ۳	н Т	œ	æ	æ	æ	œ	R R R R R R R Oil filter capacity:	
	Turbo		Rep	Replace e	very 3	,000 n	iles (5	every 3,000 miles (5,000 km) or 3 months	n) or 3	mont	SL		0.17 liters (0.18 US qt, 0.15 lmp qt)	0-6
		4												

Air Conditioner System (If equipped)

Inspect refrigerant amount annually	Inspect operation annually	
Refrigerant	Compressor	

Air Cleaner

	F1-34	F2-34
]
	<u>م</u>	-
		-
-	*2	-
	œ	
-		
-	*2	
$\left \right $		
	ent	
	Air cleaner elemer	

Number of months or miles	Amun	er of	Number of months or	1s or	niles	(kilom	eters)	, whic	hever	miles (kilometers), whichever comes first	s first			
INTERVALS	Months	5	10	15	20	25 3	30 3	35 40	0 45	20	55	60	Service data and inspection point	Page
LONGILL	x1.000 Miles	G		15		25 3	30	35 40	0 45	20	55	60		,
MAIN I ENANCE OPERATION	(x1,000 Km)		(16) ((24) ((32) (2	(40) (4	(48) (56)	T	(64) (72)	() (80)	(88)	(96)		
Idmition System														
													 Plug gap 1.4mm (0.056 in) Recommended spark plugs 	
Spark plugs				*1			<u>د</u>					œ	NGK BUR7EQ BUR9EQ	G-27
Cooling System				-		_	-	_	-	-		_		
Cooling exstem				-			-						Hoses for cracks or wear Coolant level	E - 2
					+	-	-		-				Coolant capacity: Turbo:	
Engine coolant							œ					œ	8.7 liters (9.2 US qt, 7.7 lmp qt) Non-Turbo:	Е_6
													7.3 liters (7.7 US qt, 6.4 lmp qt)	
Fuel Svstem														
Idle speed				*2			*2		-	*2			Idle speed: 750 \pm 25 (A/T: N Range)	F1-15 F2-15
Et al filter				-				+				œ	1	F148 F244
Fuel lines							*1					-	 Fittings, connections, and components for leaks 	F1-48 F2-44
Electrical System					1	-	1	-	-	-			-	1
Endino oil lovel warning system				-		-	-	-	 					-40
Engline on level warming system	men						-							-4/
							lines	- dino)				2		F18/ F2 85

SCHEDULED MAINTENANCE SERVICES A

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SCHEDULE 2 (UNIQUE DRIVING CONDITIONS) (Cont'd)

Chassis and Body

Citadolo alla Dout						
Brake lines, hoses, and connections					Proper attachment and connections	P-8
Brake fluid		æ		æ	Brake fluid	P-5
Disc brakes		-	_		 Caliper operation Thickness of disc plate: Front 20mm (0.79 in) Rear 8mm (0.71 in) (Solid disc) 18mm (0.71 in) (Ventilated disc) Runout of disc plate: 0.1mm (0.004 in) Thickness of disc pad: Front: 2mm (0.08 in) Rear: 1mm (0.04 in) 	P-37, 41 P-45 P-37, 41, 45 P-37, 41
Steering operation and linkage				_	 Operation and looseness Fluid leakage Free play: 5–20mm (0.20–0.79 in) 	N-18 N-12 N-16
Front suspension ball joints		_		_	 Damage, looseness, and grease leakage 	R-15
Exhaust system heat shield				-	 Clearance between body and exhaust system 	F1-59 F2-55
Driveshaft dust boots					 Cracks, damage, grease leakage, or band looseness 	M-14
Front wheel bearing grease					 Clean and check for damage 	6-M
Manual transmission oil		œ		œ		J1-7, J2-8
Differential oil		æ	-	æ		M-18
Bolts and nuts on chassis and body	–	н Н	F	F		
Toe control hub and control link					1	R-24 M-12

A SCHEDULED MAINTENANCE SERVICES

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